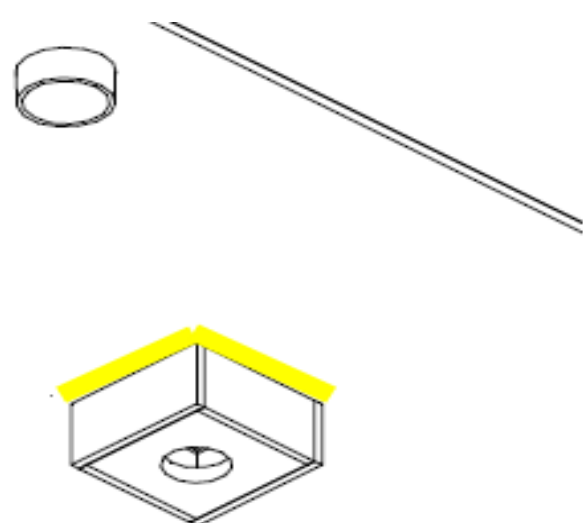
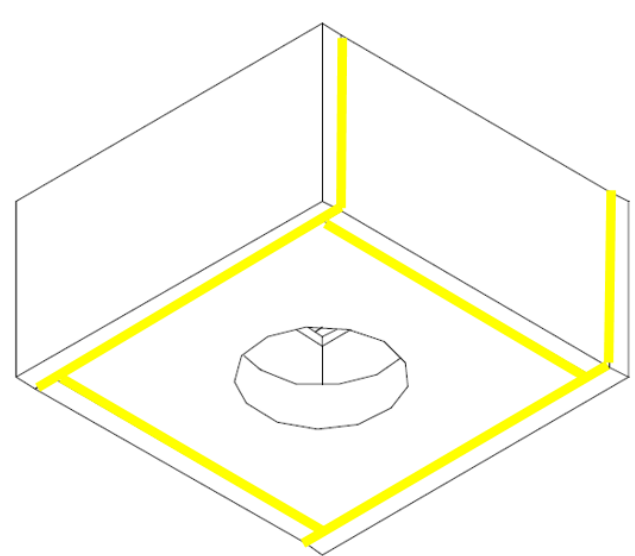
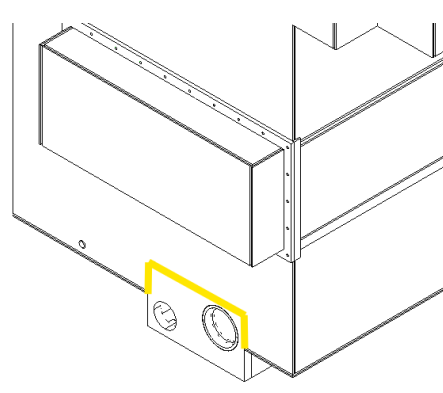
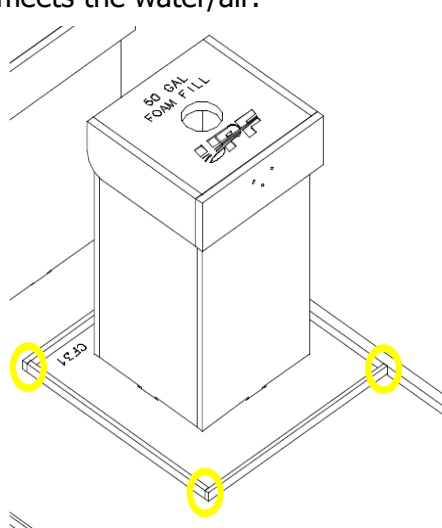
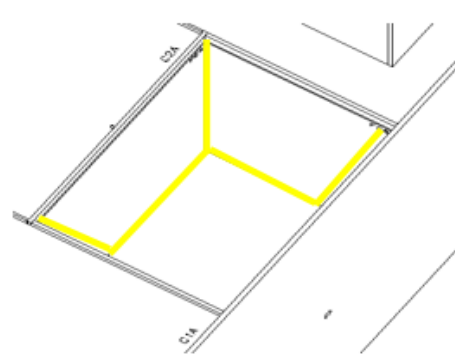
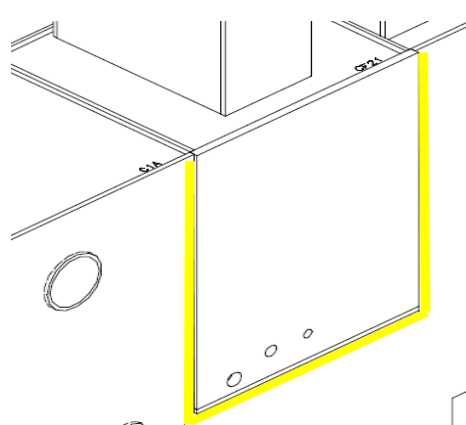
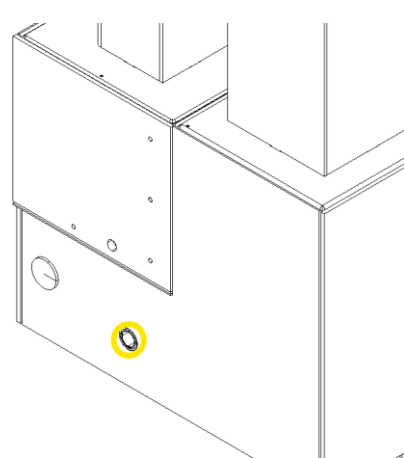
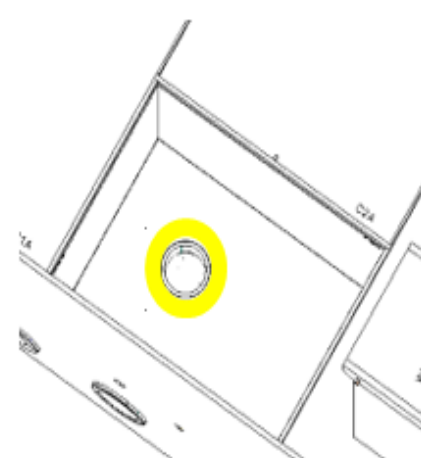
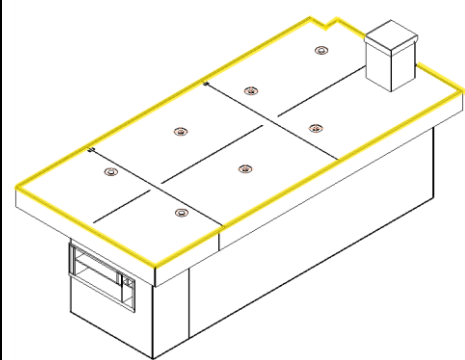
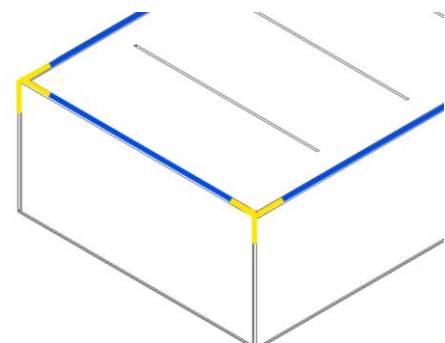
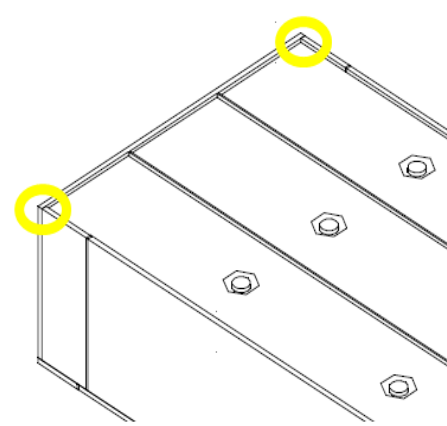
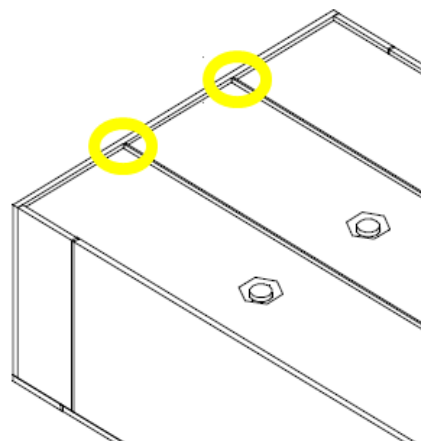
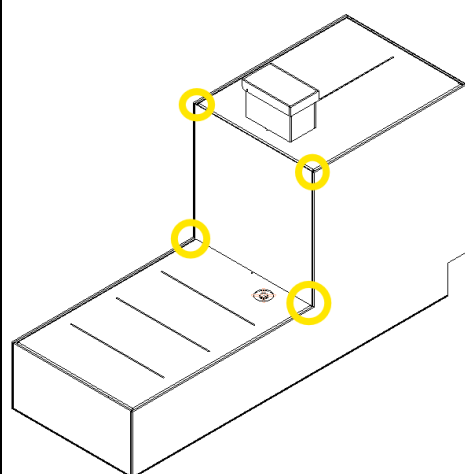
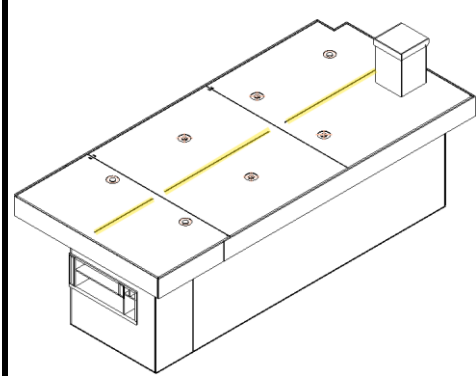
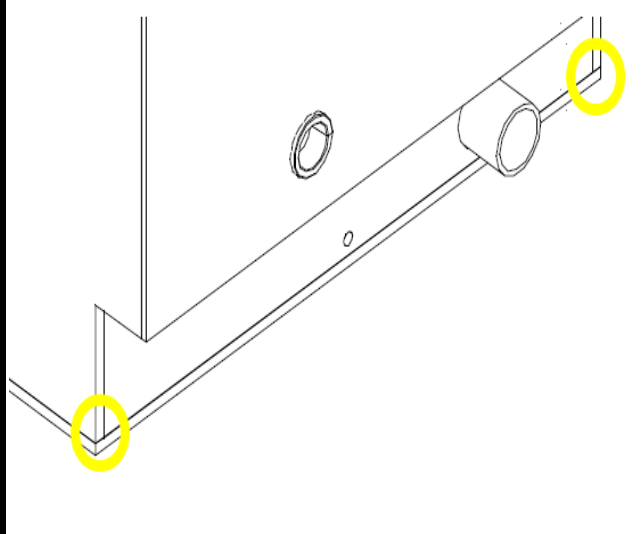
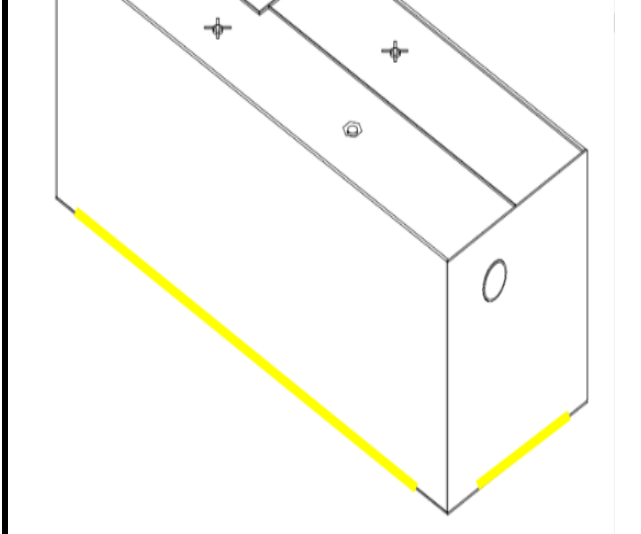
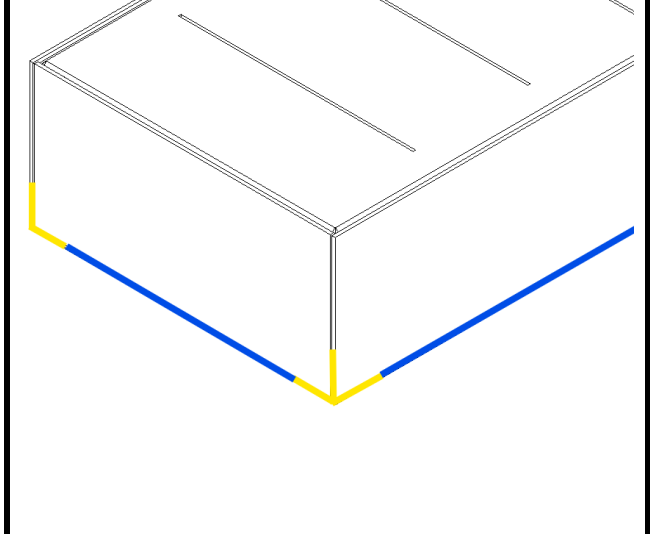
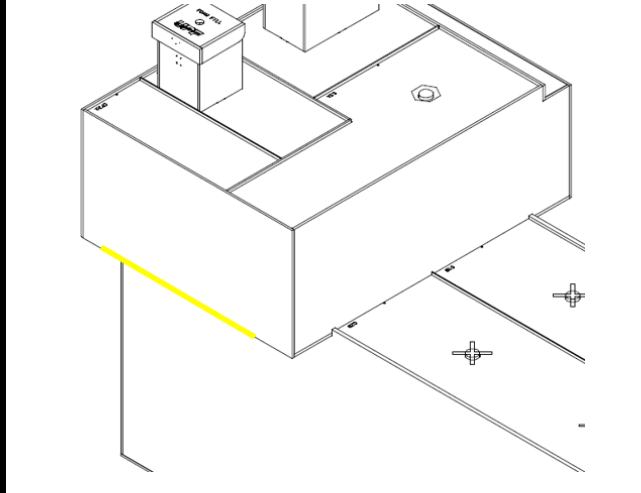
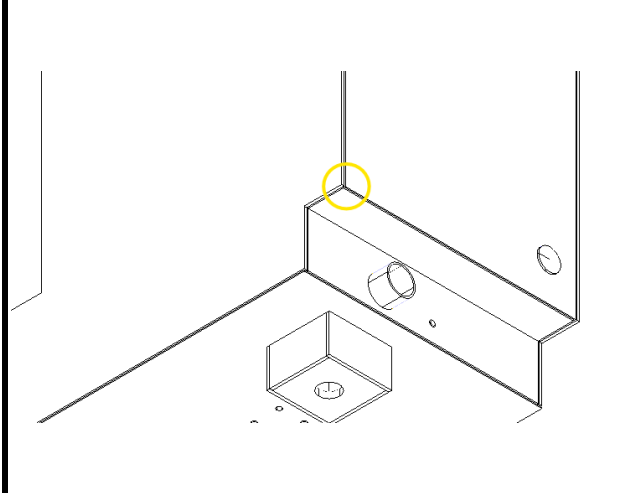
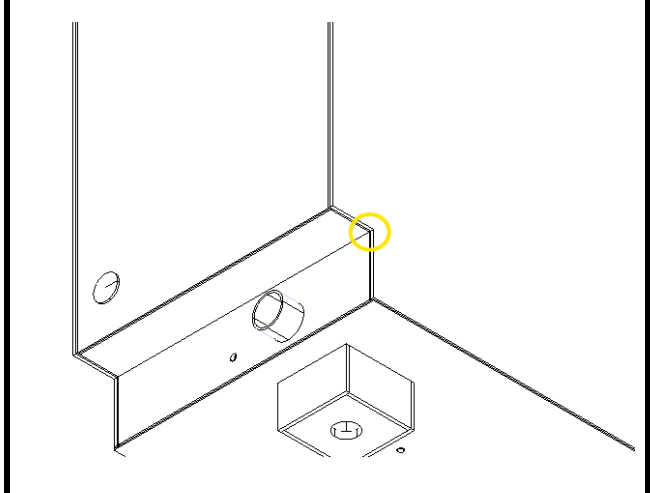
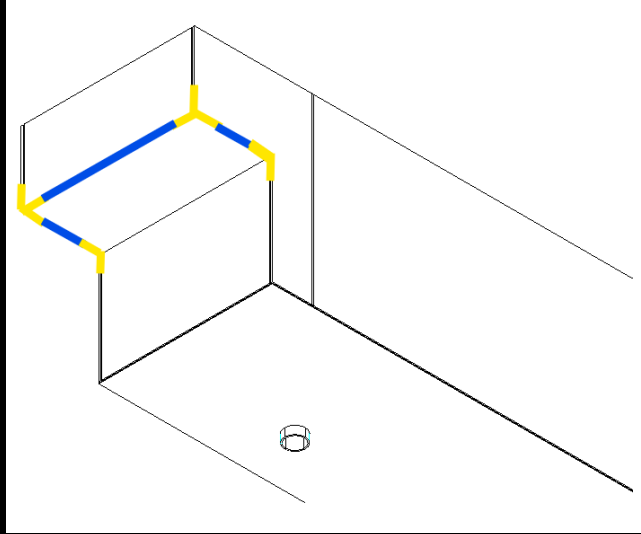
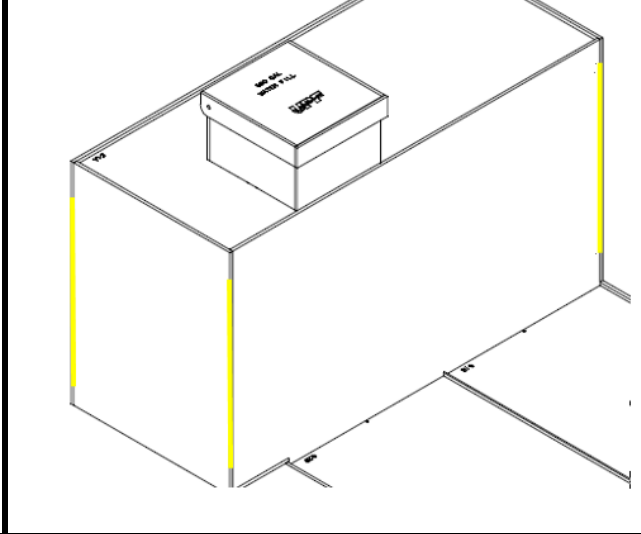
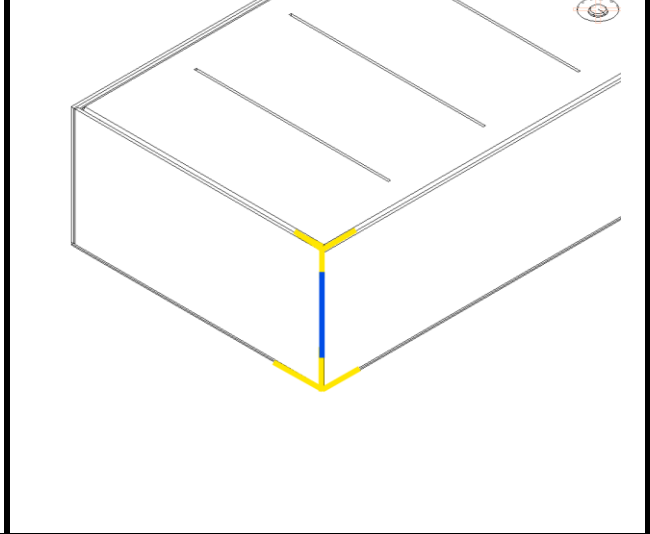
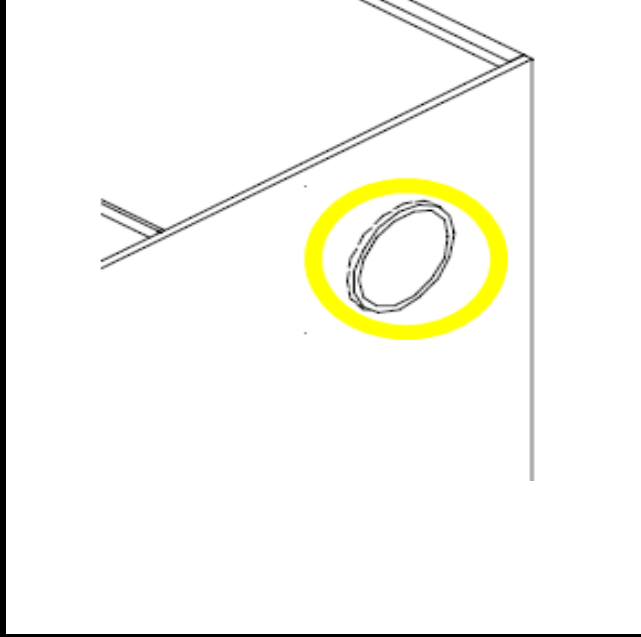
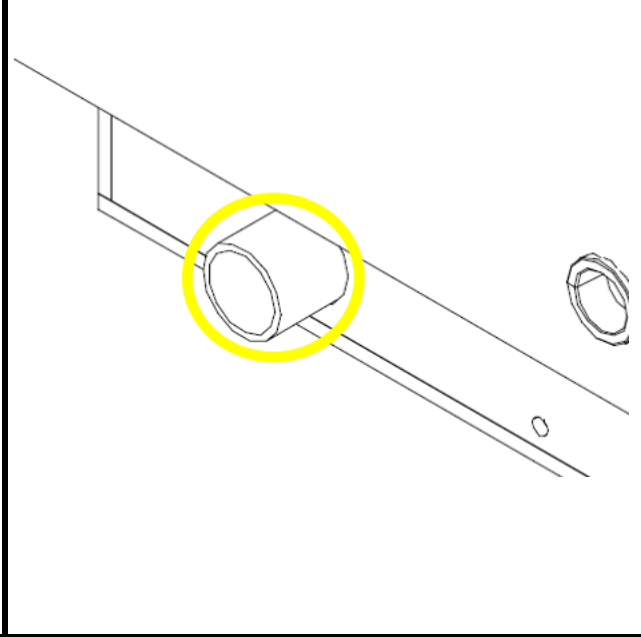
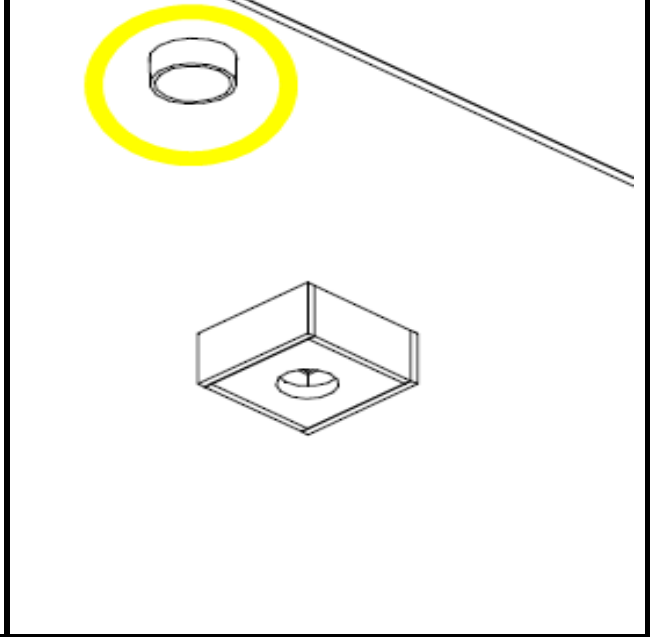
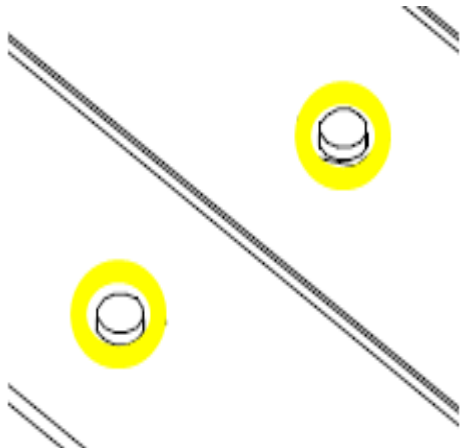
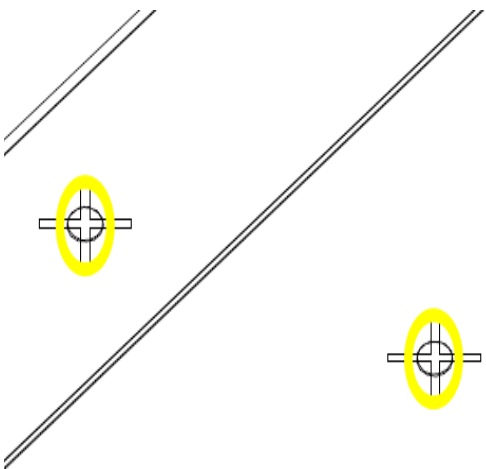
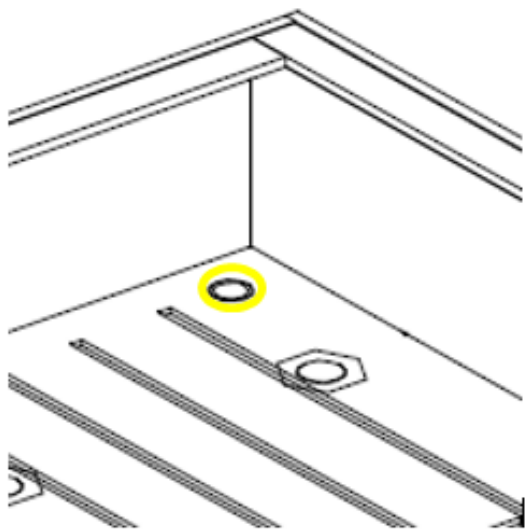
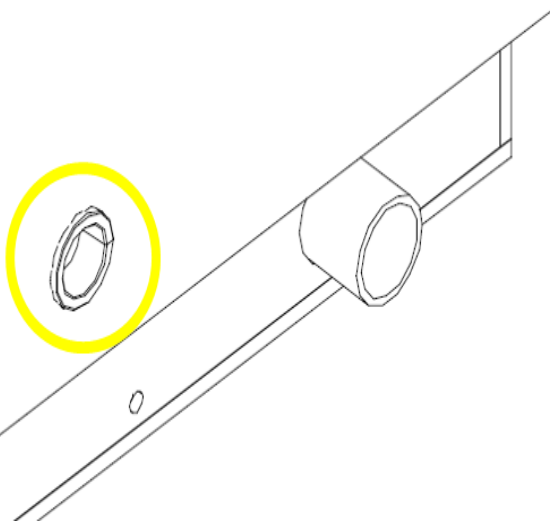
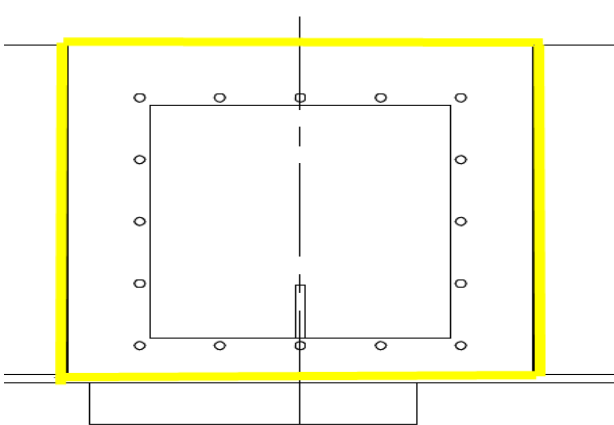
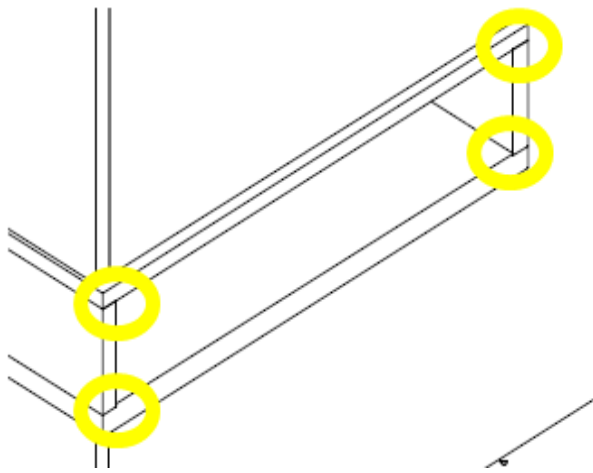
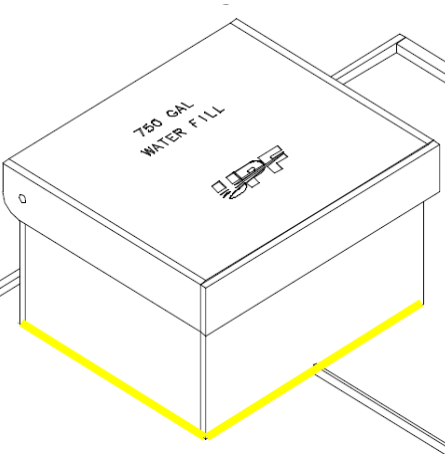
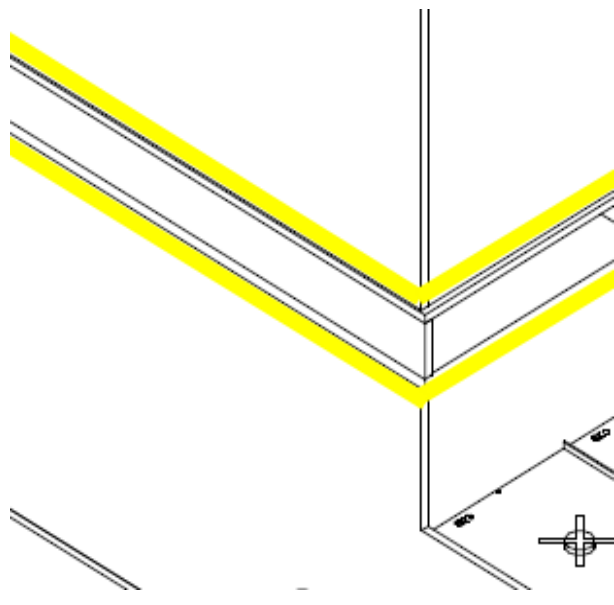
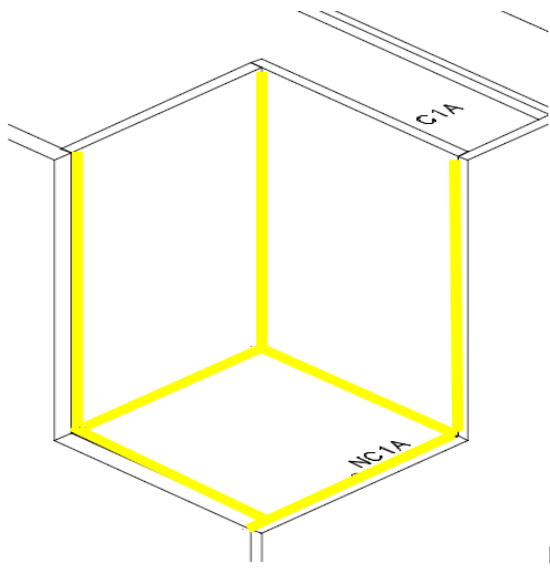


Final Test Leak Definitions & Visuals

<p><u>Sump to Floor</u> Any leak where the sump meets the tank floor.</p> 	<p><u>Sump</u> Any leak on the sump itself.</p> 		
<p><u>Sump to Wall</u> Any leak where the sump is connected to the endwall.</p> 	<p><u>Foam Cell Cap</u> Any leak where the foam cell meets the water/air.</p> 	<p><u>Internal Foam</u> Any leak on the internal foam cell itself and/or on an integrated foam cell where the foam cell is welded to the tank.</p> 	<p><u>External Foam</u> Any leak on the external weld of a drop in foam cell.</p> 
<p><u>Foam Cell Suction @ Wall</u> Any leak where the dip tube foam cell suction meets the endwall</p> 	<p><u>Foam Suction</u> Any leak where the foam suction pipe meets the foam cell.</p> 	<p><u>Cover Straight @ Wall</u> Any straight welds around the perimeter that leak on the covers.</p> 	<p><u>Cover Connection</u> The overlapping region between the cover cap at wall and the cover straight. (i.e. where the blue meets the yellow)</p> 
<p><u>Cover Cap @ Wall</u> Any corner leak where the cover meets the wall.</p> 	<p><u>Cover Cap @ Longitude</u> Any corner leak where the cover meets the longitude.</p> 	<p><u>Cover Cap @ Divider Wall</u> Any corner leak where either cover meets the divider wall.</p> 	<p><u>Cover Straight @ L-tude</u> Any leak where the cover is connected to the ltude.</p> 

<p><u>Floor Cap</u> Any of the 4 corners where the floor meets the walls.</p> 	<p><u>Floor Straight</u> Any straight leak around the perimeter of the tank floor.</p> 	<p><u>Floor Connection</u> The overlapping region between the floor cap and floor straight.(i.e., where the blue meets the yellow)</p> 
<p><u>Step Straight Flush/Fillet</u> Any leak on straight step weld. Difference is the weld surface flush versus a fillet weld.</p> 	<p><u>Outside Step Corner Convex</u> Any leak where the step connects the lower/upper sidewall on the outside of the endwall. (See picture)</p> 	<p><u>Inside Step Corner Concave</u> Any leak where the step connects the lower/upper sidewall on the inside of the endwall. (See picture)</p> 
<p><u>Step Connection</u> The overlapping region between the step cap and step straight. (i.e., where the blue meets the yellow)</p> 	<p><u>Vertical Straight</u> Any leak on vertical shell welds.</p> 	<p><u>Vertical Connection</u> The overlapping region between the upper and lower corners, possibly a floor, step, or cover corner. (i.e., where the blue meets the yellow)</p> 
<p><u>Sleeve</u> Any leak where the sleeve meets the exterior of the tank.</p> 	<p><u>Suction Pipe</u> Any leak where the suction pipe meets the exterior of the tank.</p> 	<p><u>Overflow Pipe</u> Any leak where the overflow pipe meets the exterior of the tank.</p> 

<p><u>Recessed Peg</u> Is the peg-to-cover weld itself on recessed cover pegs only.</p> 	<p><u>Flush Peg</u> Is the peg-to-cover weld itself on flush cover pegs only.</p> 	<p><u>Conduit</u> Any leak where the conduit/wire chase meets the exterior of the tank.</p> 
<p><u>Fitting</u> Any leak where the fitting meets the exterior of the tank.</p> 	<p><u>Dump</u> This is any leak where the dump is attached to the outside of the tank or the dump itself. This INCLUDES extended dumps that landed below the tank floor</p> 	<p><u>Tunnel Cap</u> Any leak on the short welds that connect the interior & exterior tunnel welds at the ends.</p> 
<p><u>Water Tower</u> Any leak where the water tower meets the cover.</p> 	<p><u>Tunnel @ Wall</u> Any leak where the tunnel meets the tank wall.</p> 	<p><u>Notch</u> Any leak (cap, straight, etc.) on a notch.</p> 
	<p><u>Step Cap @ Divider Wall</u></p> 